



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6505G00831-3G-41
Job Sheet 186040



9550
Dec 1

Part No: RBW6505G00831-3G-41

Job Qty: 10 ea

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6505G00831-3G Rev2 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/30/18	0.00	0.00	Start Up Machining		
110	Mill Conv	10 pcs		11/30/18	0.00	2.50	Mill Conv 2		
120	QC	10 pcs		11/30/18	0.00	0.00	QC2		
130	QC	10 pcs		11/30/18	0.00	0.00	QC8		
140	Packaging	10 pcs		11/30/18	0.00	0.00	Packaging3		
150	QC21-SA	10 Ea		11/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Drill hole 2-Deburr
Descriptions:

11/11/18
11/18/18
11/21/18
NOV 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90146A059	Pin	10 Ea (1 ea)	90-Start up Operation	5126990 GA063

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90146A059	10	10	0

Part Specifications

Specifications could not be found.



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Plex 11/8/18 1:15 PM Dart.lajeunesse.marie

Container No: S128407



Part: RBW6505G00831-3G-41

Job No: 186040

Serial No/Batch: S128407

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/15/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

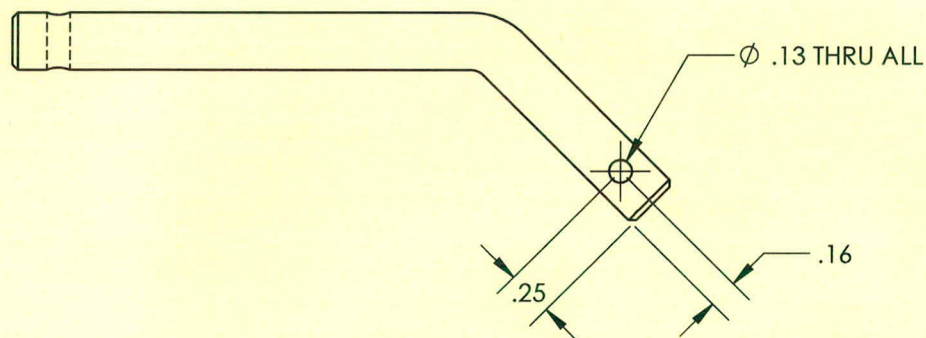
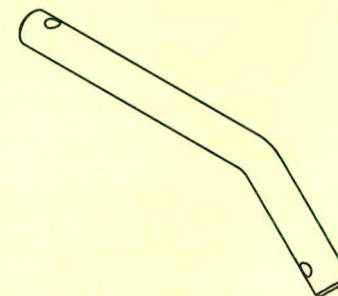
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	ADDED SHEET 16 FOR -41	5/10/2013	CFS

TEO ATTACHED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186040 MCS
18-11-08

(-41)

PIN

 RED BARN MACHINE	
TITLE TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-41	REV 2
MAT'L STEEL	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL AW139
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 5/10/2013
SHEET 16 OF 16	

